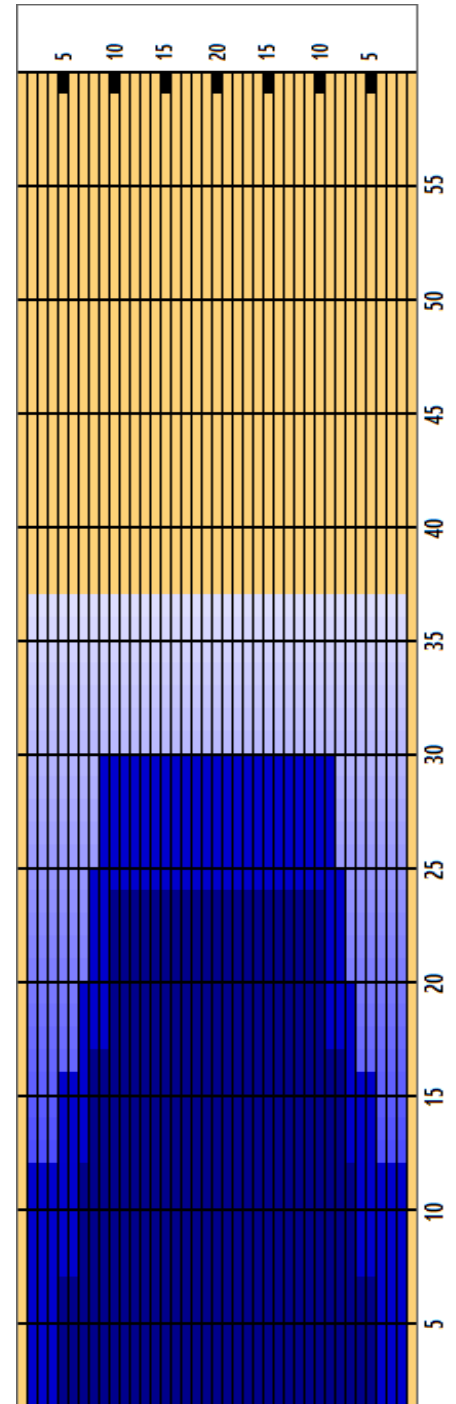


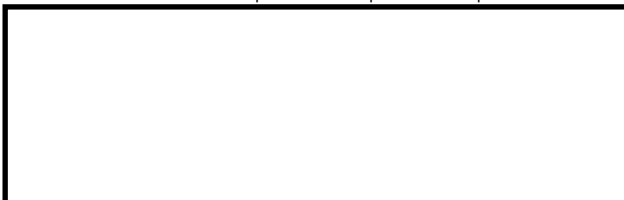
Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	45 ul
Forward Oil Total	13.635 mL	Reverse Oil Total	12.87 mL	Volume Oil Total	26.505 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3330
2	5L	5R	2	18	3	A	62	1.9	7.0	5.1	2790
3	7L	7R	2	18	3	B	54	7.0	12.1	5.1	2430
4	8L	8R	2	18	3	B	50	12.1	17.2	5.1	2250
5	10L	10R	3	18	3	B	63	17.2	24.8	7.6	2835
6	2L	2R	0	22	3	B	0	24.8	30.0	5.2	0
7	2L	2R	0	26	3	B	0	30.0	37.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	37.0	30.0	-7.0	0
2	9L	9R	2	18	3	B	46	30.0	24.9	-5.1	2070
3	8L	8R	2	18	3	B	50	24.9	19.8	-5.1	2250
4	7L	7R	2	14	3	B	54	19.8	15.9	-3.9	2430
5	5L	5R	2	14	3	A	62	15.9	12.0	-3.9	2790
6	2L	2R	2	14	3	A	74	12.0	8.1	-3.9	3330
7	2L	2R	0	14	3	A	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.92	1.08	1	1	1.08	2.92

